



YANMAR AMERICA CORPORATION

951 Corporate Grove Drive, Buffalo Grove, Illinois 60089 – 4508

Telephone 847-541-1900 FAX 847-541-2161

<http://www.yanmar.com>

SERVICE ADVISORY

Date: April 2, 2009

No: SA-09-004

TO: All Yanmar Industrial Diesel Engine Distributors.

SUBJECT: Proper Relay Orientation.

When installing a wiring harness onto a Yanmar Industrial Engine, it is imperative to install relays so they will not collect water in the connector. Additionally, dielectric grease should be applied to any unsealed connection, including relays, to help protect the terminals. Failure to properly install relays can result in excessive corrosion build up due to water/moisture collecting in the relay connector.



Incorrect Orientation
Water can pool in connector



Correct Orientation
Water can drain from connector

Questions may be directed to the Yanmar America Service Department at (847) 541-1900.