



## Technical Tips T7-09-0004

### Instructions to create 114 and 171 stud patterns on a two-ply 13.5" or 14" x 144" / 34cm or 36cm x 366cm track with a 2.52 pitch

To create the 114 stud pattern you will use the 102 single stud center belt pattern from the 128-TEMP. See pattern picture below.

**IMPORTANT** Studs cannot be installed in the outside belts because of the chassis configuration.

Follow the same directions for the 102 single, center belt pattern on the 128-TEMP. The difference will be the number of times the pattern is repeated/template moved to mark the entire track because of the different track lengths.

Refer to the picture on Woody's® 128-TEMP. Note the 102 single stud pattern has a specific sequence of letters.

Note: ***A PITCH is the space between each lug row.***

- 1) This 128-TEMP template will accommodate 13.5"/34cm, 14"/36cm and 15"/38cm wide tracks. At the ends of each lug slot a portion of the template is outlined in a black dotted line.
  - To fit a 13.5"/34cm wide track leave the dotted outlined area intact.
  - To fit a 14"/36cm wide track cut out the shaded orange area.If the orange shaded area has been removed, the modified template should not be used on 13.5"/34cm track widths. If the black solid outlined area has been removed, the modified template should not be used on 14"/36cm track widths
- 2) Remove the pre-punched knockouts adjacent to the letters in the 102 single stud, center belt pattern,
- 3) Place the template on the track. This template will cover 3 pitches with the lugs protruding through
- 4) Begin marking with a Woody's® Track Marker ONLY the letter that apply to the 102 single stud, center belt pattern.
  - a. If installing Angled Digger® support plates, the hole(s) for drilling will be offset from the original pattern holes marked. Center the Angled Digger® support plate between the lugs over the original pattern marked. Create a new offset mark for drilling in the center of the hole of the Angled Digger® support plate. Refer to the Angled Digger® Support Plate Installation instructions included in the package.
- 5) Move the template to cover the next 3 pitches.
- 6) You should have 12 stud locations marked on your track, two studs per pitch for six pitches. See the illustration below.
- 7) Continue to move the template until each pitch has two stud placement marks.

To create the 114 stud pattern on a 13.5" or 14" x 144"/34cm or 36cm x 366cm track, move the template and mark the pattern 9.5 full repeats moving the template 19 times.



The pattern in this illustration required moving the template twice.

128-TEMP 102 Pattern to create a 114 Pattern on a 144"/366cm track. Mark all S's move and mark all T's

**To create the 171 stud pattern, use the 153 single and double pattern on Woody's 128-TEMP. See pattern picture below.**

**IMPORTANT Studs cannot be installed in the outside belts because of the chassis configuration.**

Follow the directions provided for the 153 pattern. The difference will be the number of times the pattern is repeated/template moved to mark the entire track because of different track lengths.

Refer to the picture on Woody's® 128-temp. Note, the 153 single and double stud pattern has a specific sequence of letters.

Follow STEPS 1 through 5 above. Then.....

6) You should have 18 stud locations marked on your track, three studs per pitch for six pitches using one single support plate and one double support plate in each pitch. See the illustration below.

7) Continue to move the template until each pitch has the stud placements marked.

To create the 171 stud pattern on a 13.5" or 14" x 144"/34cm or 36cm x 144" / 34cm x 366cm track, move the template and mark the pattern 9.5 full repeats moving the template 19 times.

You will need 57 single support plates and 57 double support plates.



The pattern in this illustration required moving the template twice.

128-TEMP 153 Pattern to create a 171 Pattern on a 144"/366cm track. Mark all A's move and mark all B's

Contact Woody's if you have any questions, with these patterns.

**WARNING** Review the snowmobile and track manufacturer's studding recommendations in your owner's manual. You may void your warranty if their recommendations are not followed. You must read and understand these instructions before drilling holes in your track, if you have any questions contact Woody's through the methods listed at the bottom of the page