



Instructions for creating 54, 61 and 62 stud patterns (two-ply 2.52 pitch tracks)

The Long Track Template, LONGTEMP-2, 108 SINGLE STUD, CENTER BELT pattern pictured below can be used to create the following patterns.

54 stud pattern on a 15 X 136"/38cm x 345cm track - move the template 18 times.

61 stud pattern on a 16 x 154"/41cm x 391cm track - move the template 20 times and on the last movement of the template to complete the track you will mark only the first pitch. The 2nd and 3rd pitches under the template will already be marked as this is where you started marking the track.

62 stud pattern on a 15 & 16 x 156"/ 38cm & 41cm x 396cm track - move the template 20 times and on the last movement of the template to complete the track you will mark the first and second pitch only. The 3rd pitch under the template will already be marked as this is where you started marking the track.

To create the 54, 61 and 62 stud patterns you will use the 108 single stud center belt pattern from the Long Track Template Follow the same directions for the 54, 61 and 62 patterns. The difference will be the number of times the pattern is repeated/template moved to mark the entire track because of the different track lengths.

Refer to the picture on Woody's® Long Track Template. Note, the 108 single stud pattern has a specific sequence of letters.

Note: **A PITCH is the space between each lug row.**

- 1) The LONG-TEMP-2 template will accommodate 15" & 16"/38cm & 41cm wide tracks. At the ends of each lug slot a portion of the template is outlined in a black dotted line.
 - To fit a 15"/38cm wide track leave the dotted outlined area intact.
If the black dotted outlined area has been removed, the modified template should not be used on 15"/38cm wide track widths
 - To fit a 16"/41cm wide track remove the outlined area.
- 2) Remove the pre-punched knockouts adjacent to the X's and V's on the LONG-TEMP-2
- 3) Place the template on the track. This template will cover 3 pitches with the lugs protruding through
- 4) Begin marking with a Woody's® Track Marker ONLY the X's and V's that apply to this special pattern. Starting with the first pitch covered by the template mark the X on the left side, on the second pitch mark the X on the right side on the last pitch mark the X on the left side

a. Note: If installing Angled Digger® support plates, the hole(s) for drilling will be offset from the original pattern holes marked. Center the Angled Digger® support plate between the lugs over the original pattern marked. Create a new offset mark for drilling in the center of the hole of the Angled Digger® support plate. Refer to the Angled Digger® Support Plate Installation instructions included in the package.

5) Move the template to cover the next 3 pitches. On the fourth pitch of this pattern mark the V on the right side then mark the V on the left side on the 5th pitch and the V right side on the next pitch

6) You should have 6 stud locations marked on your track, one stud per pitch for six pitches. See the illustration below

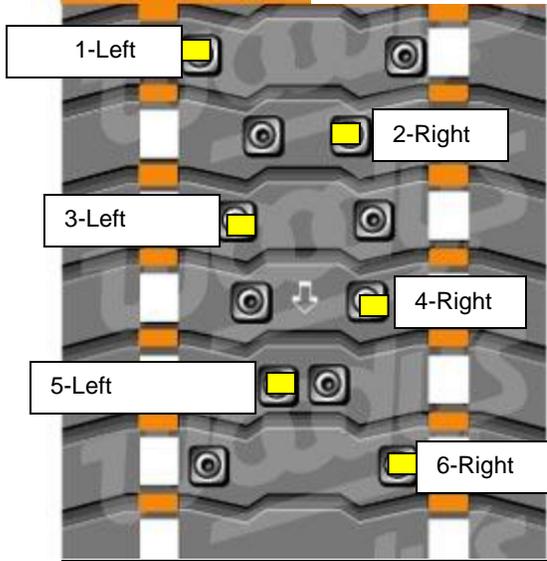
7) Continue to move the template 3 pitches marking the X's and V's in an alternating pattern until every pitch of the entire track has a mark indicating one stud placement

Depending on what track you have you might end up with two studs on the same side when finished. That is OK because you still have one stud every bar and it will still be balanced.

If you have any questions about marking this pattern, contact Woody's tech line.

108 Single
114 Single

54 stud pattern-136"/345cm track
61 stud pattern-154"/391cm track
62 stud pattern -156"/396cm track



First Pitch mark X on left

Second Pitch mark X on right

Third Pitch mark x on the left

Fourth Pitch mark V on right

Fifth Pitch mark V on left

Sixth Pitch mark V on right

The pattern in this illustration required moving the template twice.

WARNING Review the snowmobile and track manufacturer's studding recommendations in your owner's manual. You may void your warranty if their recommendations are not followed. You must read and understand these instructions before drilling holes in your track, if you have any questions contact Woody's through the methods listed at the bottom of the page